



MANCHESTER Series

By Quaker



QUAKER

RESIDENTIAL WINDOWS & DOORS



STANDARD FEATURES *~*

1. Integral Nail Fin
2. 3/4" Insulated Glass with warm edge spacer
3. Block and tackle balance system for all hung models
4. Sashes on all hung units tilt in for convenient cleaning
5. Fin-sealed weatherstripping
6. Fusion welded corners on frame and sash
7. Attractive exterior with simulated brickmold appearance
8. Easy Screen Removal
9. Single-lever locking system on venting units
10. Truth™ Encore® Hardware on venting styles
11. Extruded J-channel is standard on all window styles (except venting units)

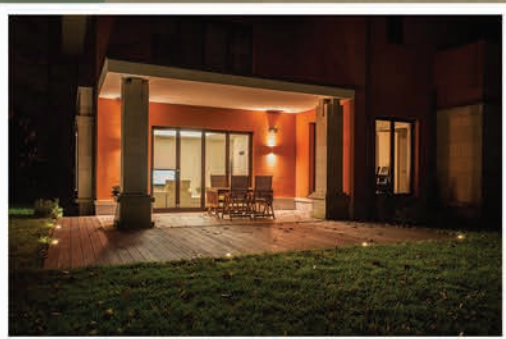
Available Vinyl colors:

White, Beige, & Sandstone
Wood Grain Interior (optional)
Painted Exterior Colors (optional):
See reverse side for information.

Hardware colors:

White, Beige, Sandstone, & Faux Bronze

- Metal Reinforcements inside all vital sash rails
- Highest quality, pure vinyl
- Warranty is one of the industry's best. See your dealer for full warranty information.



DOORS *~*

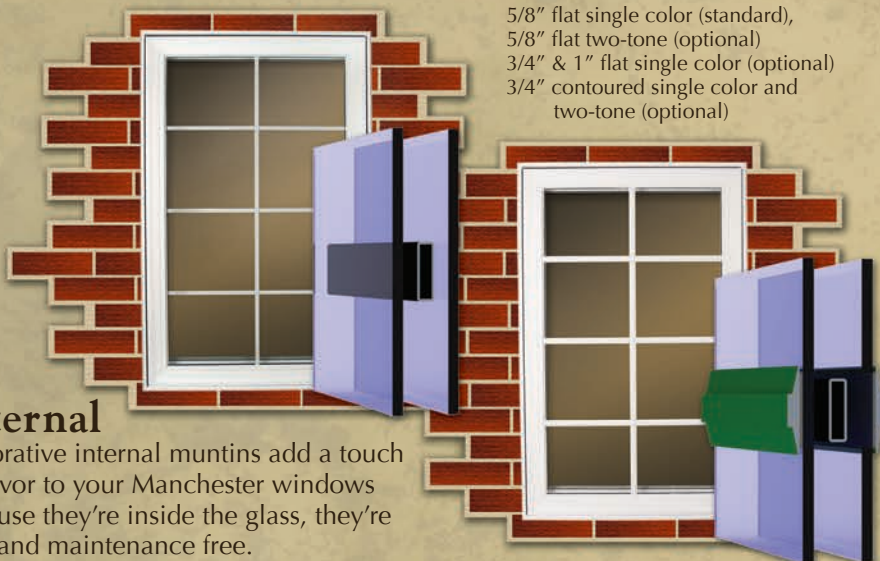
Don't forget to think about your patio doors as well. Wood or vinyl, sliding or hinged, Quaker has a variety of doors available. They can be as "personal" as you want to make them, by selecting your favorite of our many different grids and hardware options.



Manchester Series windows are built better to be better. Here's how:

- Pure, nearly virgin vinyl gives a door a bright, polished appearance that won't fade over time and lose its color, unlike re-ground vinyl.
- You'll find outstanding energy-efficiency from the intelligent, multi-cavity design and high-performance insulated glass. Adding one of Quaker's Energy glass packages will automatically make any Manchester window an Energy Star qualifier in every part of the country.
- Insulated glass panes are 30% thicker than glass found in many other vinyl windows. The results are better energy-efficiency and sound blocking.
- Thicker vinyl than most competitors plus steel reinforcements inserted in critical areas mean it will stand firm when the weather gets unruly.
- No skimping on the hardware. Only top-of-the-line on every operating model.
- The Manchester is Installation-friendly. Pre-punched nailing flanges are extruded for a firm fit.
- Every operating model comes standard with a sturdy screen, complete with BetterVue™ mesh which affords 20% better visibility and 10% better insect control than other popular meshes.

Customize Your Manchester Window With Optional Grids



5/8" flat single color (standard),
5/8" flat two-tone (optional)
3/4" & 1" flat single color (optional)
3/4" contoured single color and two-tone (optional)

Internal

Decorative internal muntins add a touch of flavor to your Manchester windows because they're inside the glass, they're dust and maintenance free.

Simulated Divided Lites

Truly enhance your Manchester windows with Simulated Divided Lites (SDL). SDL's, with their 3-Dimensional feel, simulate early window architecture, which used individual glass panes (divided lites) for a decorative and distinct impression. By combining SDL's with the Manchester's exterior faux brickmold appearance, you'll create a wood window look without the painting and staining associated with wood windows.

Quaker's Two-Tone vinyl windows and patio doors have the whole package.

A blend of vinyl's thermal efficiency with the beautiful exterior color options usually only found with aluminum clad windows.

Maintenance-free interior and exterior.

Heat reflective exterior paint finish carries a 10-year warranty* against cracking, peeling, chalking, blistering, flaking or significant discoloration.

Lifetime warranty on vinyl* against peeling, rotting, flaking, chipping and corroding.

Available on all Quaker vinyl products series, including: Manchester, AdvantEDGE^{E4} and Crusader Windows and Patio Doors.

*Warranty is to the original homeowner only.



Exterior

Interior

Vinyl Colors

Mix these colors to get nearly 30 interior/exterior combinations.



Colors shown may not accurately reflect actual colors. Please see your dealer for color sample.



Get structural superiority by upgrading to Quaker's Crusader Series vinyl windows. DP-50 rated for coastal applications and high wind areas. All the same features and options with more strength to handle extreme, gusty weather.