



CRUSADER SERIES PICTURE WINDOW (FIXED)

The Quaker Crusader Series Picture window is ideal for a variety of applications including - Energy Efficient, Apartments, Assisted Living and Housing Authority.

FEATURES

- **◊** Commercial Framing System
 - 3 ¼" main frame
 - 0.060" wall thickness of frame, 0.070" wall thickness of sash
- ◊ Enhanced Design
 - Mitered and welded corners
- ♦ Glazing
 - ¾" insulated glass

BENEFITS

- ◊ The capacity to match exterior colors for unique project facades
- The ability to facilitate large sizes for taller and wider window openings

OPTIONS

- **Available Configurations**
 - Picture window
 - Geometric shapes
- ♦ Muntin Choices
 - Internal or simulated divided lites available
- ♦ Nailing Fin
- ♦ Glazing
 - Capillary tubes
 - Argon gas
 - Wide variety of glazing, tinting and thickness options
- **◊** Panning & Trim Choices
 - Wide variety of panning, receptor and trim available
- ♦ Mulling
 - Wide variety of structural mulls

PERFORMANCE

◊ Structural & Thermal (test reports or thermal simulations available upon request)

Model	Picture Window (Fixed)	Casement Picture Window		
AAMA/WDMA/CSA 101/I.S.2/A440-08 Rating	R-DP50	R-DP50		
Structural Load P.S.F.	75.19	75.19		
Air at 50 MPH (cfm/ft ²)	0.01	0.01		
Water (No Penetration) P.S.F.	7.52	7.52		
U-Value (with Low-E and Argon)	0.22-0.27	0.23-0.26		
SHGC (with Low-E and Argon)	0.14-0.34	0.14-0.32		
Window Test Size	60" × 72"	72" × 72"		



Our products are tested to the standards of and certified by the American Architectural Manufacturer's Association, the National Fenestration Rating Council and the Window & Door Manufacturers Association.







VINYL COLORS AND ARCHITECTURAL EXTERIOR PAINT COATINGS AND FINISHES

Solid Vinyl Colors (interior & exterior)



♦ Optional Faux Wood Grain (interior only)



Dark Oak (available with white or painted exterior only)

◊ Optional Painted Colors (exterior only)

Holly Green	Redwood	Chestnut	Satin Creme	Dark Bronze	Toffee	Earthone	Black	White	Sandston	Beige

◊ Optional Unlimited Custom Painted Colors (exterior only)



* Printed colors shown here may not accurately depict actual vinyl or painted colors. Color samples are available upon request.

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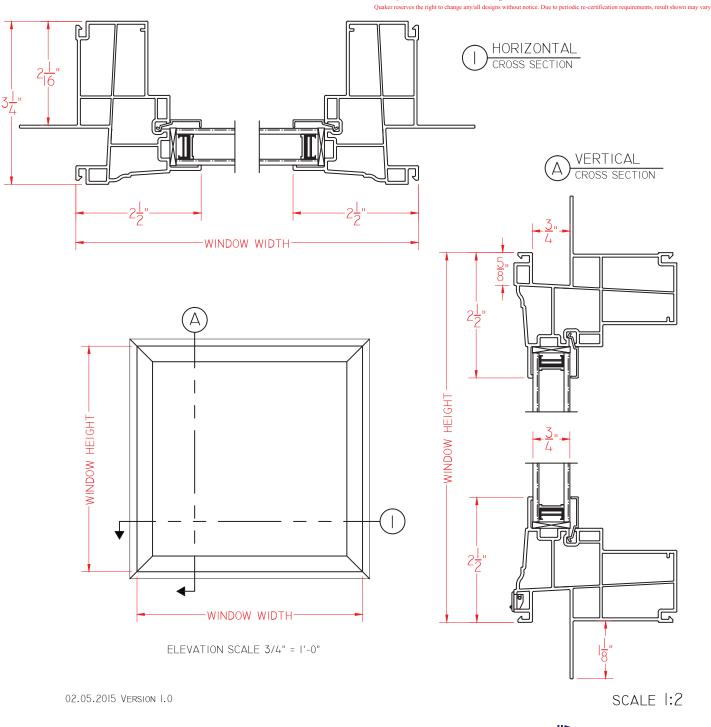






CRUSADER FIXED

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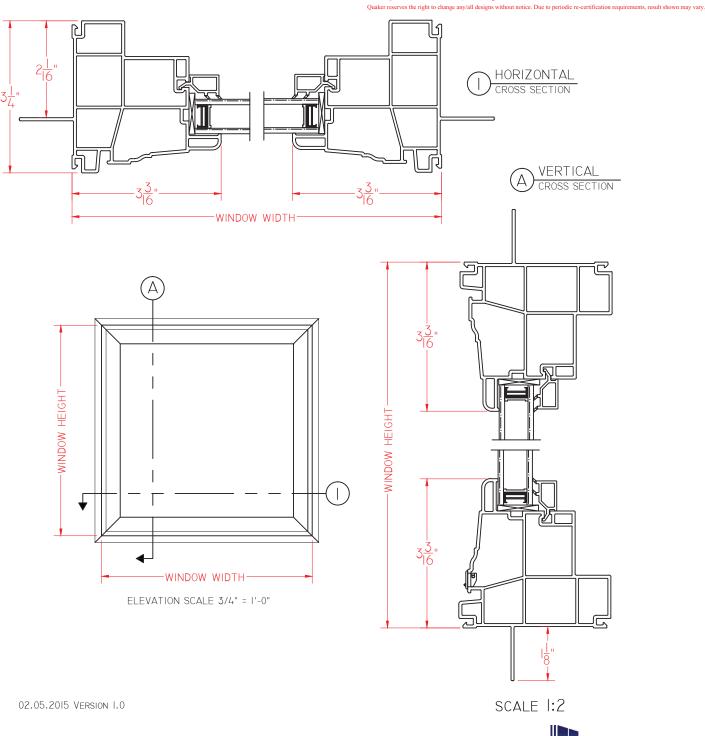
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Freeburg, MO